

These instructions are for the XCR-L & M Parts Spread Sheets.

X, L, M

As part of the renumbering scheme, all parts numbers begin with X, L, or M. The X parts are used on all XCRs both L and Ms. The L parts are used exclusively on the XCR-Ls; the M parts exclusively on the XCR-Ms. It's very

Type 1, Type 2, and Type 3 Parts

There have been some changes to certain XCR-L Parts. The XCR-L was designed before the XCR-M. In 2014 we changed some of the basic design of the XCR-L parts to be more like the XCR-M parts. Some of these Parts were Bolt, Carrier, and Firing Pin. We also added to Parts – The Carrier Tail and Carrier Tail Retaining Pin.

These new parts for 2014 are referred to as Type 2 parts; while the older parts will be referred to as Type 1 Parts. The same parts in the XCR-M will also be referred to as Type 2 parts even though there were never any

The Type 1, Type 2, and Type 3 designations really refer to a Design type and not necessarily a Part type.

There are other Parts which have changed. The original of these parts are also referred to as Type 1. An Examples of such parts are the XCR-L Lower Receiver and Magazine Release. The original XCR-L Lower Receiver had a Magazine Release which had a square end. The newer one had a round one. So the older one is Type 1 and the newer one is Type 2. The 2014 receivers themselves have a different hole cut in the back for the newer Type 2 Bolt and Carrier. So the 2014 receivers are Type 2. Again, all of XCR-M parts of this kind are Type 2

In 2015 we designed a Type 2 Operating System (OS) composed of a Type 2 Gas Block, Gas Tube, and Operating Rod for the XCR-L Rifle. Some of these parts are identical to those used on the XCR-M and some are not. In this year, we also designed a Type 3 OS consisting of a Type 3 Gas Block, and Gas Tube. The Type 3 OS is compatible with and uses the older Type 1 Operating Rod. The Type 3 OS was designed so that the Gas Block and Gas Tube could be completely buried inside the Upper Receiver for applications like our XCR-L .300 Blackout and

Parts of the same Type in an assembly are meant to go together. For instance, the Type 2 Bolt, Carrier, and Firing Pin assembly go together. Likewise, a Type 1 Gas Block, Operating Rod, and Gas Tube go together. However, a particular rifle may have a Type 2 Bolt Carrier Assembly and a Type 1, 2, or 3 OS Assembly.

There is now a Parts Identification Page on our website which has pictures of the various part Types so that you may easily identify them.

Lastly, many parts in **Bold** type are assemblies and the parts listed below them are included in the assembly.

If you have questions, don't hesitate to contact us.

XCR-L BARRELS COMPLETE WITH GAS BLOCK & FLASH HIDER

Part Number	Part Name	Retail
L-BL300-CM07-B095H	XCR-L Barrel .300 Chrome Moly 1/7 Twist Blackout 9.5" Heavy	\$ 400.00
L-BL300-CM07-B095L	XCR-L Barrel .300 Chrome Moly 1/7 Twist Blackout 9.5" Light	\$ 400.00
L-BL300-CM07-B147H	XCR-L Barrel .300 Chrome Moly 1/7 Twist Blackout 14.7" Heavy	\$ 400.00
L-BL300-CM07-B147L	XCR-L Barrel .300 Chrome Moly 1/7 Twist Blackout 14.7" Light	\$ 400.00
L-BL300-CM07-B160H	XCR-L Barrel .300 Chrome Moly 1/7 Twist Blackout 16.0" Heavy	\$ 400.00
L-BL300-CM07-B160L	XCR-L Barrel .300 Chrome Moly 1/7 Twist Blackout 16.0" Light	\$ 400.00
L-BL300-CM07-B186H	XCR-L Barrel .300 Chrome Moly 1/7 Twist Blackout 18.6" Heavy	\$ 400.00
L-BL300-CM07-B186L	XCR-L Barrel .300 Chrome Moly 1/7 Twist Blackout 18.6" Light	\$ 400.00
L-BL300-CM07-C075H	XCR-L Barrel .300 Chrome Moly 1/7 Twist Micro 7.5" Heavy	\$ 400.00
L-BL300-CM07-C075L	XCR-L Barrel .300 Chrome Moly 1/7 Twist Micro 7.5" Light	\$ 400.00
L-BL300-CM07-C095H	XCR-L Barrel .300 Chrome Moly 1/7 Twist Micro 9.5" Heavy	\$ 400.00
L-BL300-CM07-C095L	XCR-L Barrel .300 Chrome Moly 1/7 Twist Micro 9.5" Light	\$ 400.00
L-BL300-CM07-N100H	XCR-L Barrel .300 Chrome Moly 1/7 Twist Mini 10" Heavy	\$ 400.00
L-BL300-CM07-N100L	XCR-L Barrel .300 Chrome Moly 1/7 Twist Mini 10" Light	\$ 400.00
L-BL545-CM08-C075H	XCR-L Barrel 5.45x39 Chrome Moly 1/8 Twist Micro 7.5" Heavy	\$ 400.00
L-BL545-CM08-C075L	XCR-L Barrel 5.45x39 Chrome Moly 1/8 Twist Micro 7.5" Light	\$ 400.00
L-BL545-CM08-B095L	XCR-L Barrel 5.45x39 Chrome Moly 1/8 Twist Blackout 9.5" Light	\$ 400.00
L-BL545-CM08-B095H	XCR-L Barrel 5.45x39 Chrome Moly 1/8 Twist Blackout 9.5" Heavy	\$ 400.00
L-BL545-CM08-N100H	XCR-L Barrel 5.45x39 Chrome Moly 1/8 Twist Mini 10.0" Heavy	\$ 400.00
L-BL545-CM08-N100L	XCR-L Barrel 5.45x39 Chrome Moly 1/8 Twist Mini 10.0" Light	\$ 400.00
L-BL545-CM08-S120H	XCR-L Barrel 5.45x39 Chrome Moly 1/8 Twist Standard 12.0" Heavy	\$ 400.00
L-BL545-CM08-S120L	XCR-L Barrel 5.45x39 Chrome Moly 1/8 Twist Standard 12.0" Light	\$ 400.00
L-BL545-CM08-S147H	XCR-L Barrel 5.45x39 Chrome Moly 1/8 Twist Standard 14.7" Heavy	\$ 400.00
L-BL545-CM08-S147L	XCR-L Barrel 5.45x39 Chrome Moly 1/8 Twist Standard 14.7" Light	\$ 400.00
L-BL545-CM08-S160H	XCR-L Barrel 5.45x39 Chrome Moly 1/8 Twist Standard 16.0" Heavy	\$ 400.00
L-BL545-CM08-S160L	XCR-L Barrel 5.45x39 Chrome Moly 1/8 Twist Standard 16.0" Light	\$ 400.00
L-BL545-CM08-S186H	XCR-L Barrel 5.45x39 Chrome Moly 1/8 Twist Standard 18.6" Heavy	\$ 400.00
L-BL545-CM08-S186L	XCR-L Barrel 5.45x39 Chrome Moly 1/8 Twist Standard 18.6" Light	\$ 400.00
L-BL556-CM07-B095H	XCR-L Barrel 5.56 Chrome Moly 1/7 Twist Blackout 9.5" Heavy	\$ 400.00
L-BL556-CM07-B095L	XCR-L Barrel 5.56 Chrome Moly 1/7 Twist Blackout 9.5" Light	\$ 400.00
L-BL556-CM07-B120L	XCR-L Barrel 5.56 Chrome Moly 1/7 Twist Standard 12" Light	\$ 400.00
L-BL556-CM07-C075H	XCR-L Barrel 5.56 Chrome Moly 1/7 Twist Micro 7.5" Heavy	\$ 400.00
L-BL556-CM07-C075L	XCR-L Barrel 5.56 Chrome Moly 1/7 Twist Micro 7.5" Light	\$ 400.00
L-BL556-CM07-N100H	XCR-L Barrel 5.56 Chrome Moly 1/7 Twist Mini 10.0" Heavy	\$ 400.00
L-BL556-CM07-N100L	XCR-L Barrel 5.56 Chrome Moly 1/7 Twist Mini 10.0" Light	\$ 400.00
L-BL556-CM07-N110H	XCR-L Barrel 5.56 Chrome Moly 1/7 Twist Mini 11.0" Heavy	\$ 400.00
L-BL556-CM07-S110H	XCR-L Barrel 5.56 Chrome Moly 1/7 Twist Standard 11.0" Heavy	\$ 400.00
L-BL556-CM07-S110L	XCR-L Barrel 5.56 Chrome Moly 1/7 Twist Standard 11.0" Light	\$ 400.00
L-BL556-CM07-S120H	XCR-L Barrel 5.56 Chrome Moly 1/7 Twist Standard 12.0" Heavy	\$ 400.00
L-BL556-CM07-S120L	XCR-L Barrel 5.56 Chrome Moly 1/7 Twist Standard 12.0" Light	\$ 400.00
L-BL556-CM07-S147H	XCR-L Barrel 5.56 Chrome Moly 1/7 Twist Standard 14.7" Heavy	\$ 400.00
L-BL556-CM07-S147L	XCR-L Barrel 5.56 Chrome Moly 1/7 Twist Standard 14.7" Light	\$ 400.00
L-BL556-CM07-S160H	XCR-L Barrel 5.56 Chrome Moly 1/7 Twist Standard 16.0" Heavy	\$ 400.00
L-BL556-CM07-S160L	XCR-L Barrel 5.56 Chrome Moly 1/7 Twist Standard 16.0" Light	\$ 400.00
L-BL556-CM07-S186H	XCR-L Barrel 5.56 Chrome Moly 1/7 Twist Standard 18.6" Heavy	\$ 400.00
L-BL556-CM07-S186L	XCR-L Barrel 5.56 Chrome Moly 1/7 Twist Standard 18.6" Light	\$ 400.00

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L-BL556-CM08-S160H	XCR-L Barrel 5.56 Chrome Moly 1/8 Twist Standard 16.0" Heavy	\$ 400.00
L-BL556-CM08-S160L	XCR-L Barrel 5.56 Chrome Moly 1/8 Twist Standard 16.0" Light	\$ 400.00
L-BL556-CM08-S186H	XCR-L Barrel 5.56 Chrome Moly 1/8 Twist Standard 18.6" Heavy	\$ 400.00
L-BL556-CM08-S186L	XCR-L Barrel 5.56 Chrome Moly 1/8 Twist Standard 18.6" Light	\$ 400.00
L-BL556-CM09-N100L	XCR-L Barrel 5.56 Chrome Moly 1/9 Twist Mini 10.0" Light	\$ 400.00
L-BL556-CM09-S110H	XCR-L Barrel 5.56 Chrome Moly 1/9 Twist Standard 11.0" Heavy	\$ 400.00
L-BL556-CM09-S110L	XCR-L Barrel 5.56 Chrome Moly 1/9 Twist Standard 11.0" Light	\$ 400.00
L-BL556-CM09-S120H	XCR-L Barrel 5.56 Chrome Moly 1/9 Twist Standard 12.0" Heavy	\$ 400.00
L-BL556-CM09-S120L	XCR-L Barrel 5.56 Chrome Moly 1/9 Twist Standard 12.0" Light	\$ 400.00
L-BL556-CM09-S147H	XCR-L Barrel 5.56 Chrome Moly 1/9 Twist Standard 14.7" Heavy	\$ 400.00
L-BL556-CM09-S147L	XCR-L Barrel 5.56 Chrome Moly 1/9 Twist Standard 14.7" Light	\$ 400.00
L-BL556-CM09-S160H	XCR-L Barrel 5.56 Chrome Moly 1/9 Twist Standard 16.0" Heavy	\$ 400.00
L-BL556-CM09-S160L	XCR-L Barrel 5.56 Chrome Moly 1/9 Twist Standard 16.0" Light	\$ 400.00
L-BL556-CM09-S167H	XCR-L Barrel 5.56 Chrome Moly 1/9 Twist Standard 16.75" Heavy	\$ 400.00
L-BL556-CM09-S167L	XCR-L Barrel 5.56 Chrome Moly 1/9 Twist Standard 16.75" Light	\$ 400.00
L-BL556-CM09-S186H	XCR-L Barrel 5.56 Chrome Moly 1/9 Twist Standard 18.6" Heavy	\$ 400.00
L-BL556-CM09-S186L	XCR-L Barrel 5.56 Chrome Moly 1/9 Twist Standard 18.6" Light	\$ 400.00
L-BL556-SS08-S160H	XCR-L Barrel 5.56 Stainless 1/8 Twist Standard 16.0" Heavy	\$ 400.00
L-BL600-CM08-S160H	XCR-L Barrel 6x45 Chrome Moly 1/8 Twist Standard 16" Heavy	\$ 400.00
L-BL650-CM08-S186H	XCR-L Barrel 6.5 Chrome Moly 1/8 Twist Standard 18.6" Heavy	\$ 400.00
L-BL650-CM08-S186L	XCR-L Barrel 6.5 Chrome Moly 1/8 Twist Standard 18.6" Light	\$ 400.00
L-BL680-CM11-C075H	XCR-L Barrel 6.8 Chrome Moly 1/11 Twist Micro 7.5" Heavy	\$ 400.00
L-BL680-CM11-C075L	XCR-L Barrel 6.8 Chrome Moly 1/11 Twist Micro 7.5" Light	\$ 400.00
L-BL680-CM11-N100H	XCR-L Barrel 6.8 Chrome Moly 1/11 Twist Mini 10.0" Heavy	\$ 400.00
L-BL680-CM11-N100L	XCR-L Barrel 6.8 Chrome Moly 1/11 Twist Mini 10.0" Light	\$ 400.00
L-BL680-CM11-S110H	XCR-L Barrel 6.8 Chrome Moly 1/11 Twist Standard 11.0" Heavy	\$ 400.00
L-BL680-CM11-S110L	XCR-L Barrel 6.8 Chrome Moly 1/11 Twist Standard 11.0" Light	\$ 400.00
L-BL680-CM11-S120H	XCR-L Barrel 6.8 Chrome Moly 1/11 Twist Standard 12.0" Heavy	\$ 400.00
L-BL680-CM11-S120L	XCR-L Barrel 6.8 Chrome Moly 1/11 Twist Standard 12.0" Light	\$ 400.00
L-BL680-CM11-S147H	XCR-L Barrel 6.8 Chrome Moly 1/11 Twist Standard 14.7" Heavy	\$ 400.00
L-BL680-CM11-S147L	XCR-L Barrel 6.8 Chrome Moly 1/11 Twist Standard 14.7" Light	\$ 400.00
L-BL680-CM11-S160H	XCR-L Barrel 6.8 Chrome Moly 1/11 Twist Standard 16.0" Heavy	\$ 400.00
L-BL680-CM11-S160L	XCR-L Barrel 6.8 Chrome Moly 1/11 Twist Standard 16.0" Light	\$ 400.00
L-BL680-CM11-S186H	XCR-L Barrel 6.8 Chrome Moly 1/11 Twist Standard 18.6" Heavy	\$ 400.00
L-BL680-CM11-S186L	XCR-L Barrel 6.8 Chrome Moly 1/11 Twist Standard 18.6" Light	\$ 400.00
L-BL680-SS11-B095H	XCR-L 6.8 Barrel Stainless Steel Blackout 9.5" Heavy	\$ 400.00
L-BL680-SS11-B095L	XCR-L 6.8 Barrel Stainless Steel Blackout 9.5" Light	\$ 400.00
L-BL680-SS11-S160H	XCR-L 6.8 Barrel Stainless Steel Standard 16" Heavy	\$ 400.00
L-BL680-SS11-S160L	XCR-L 6.8 Barrel Stainless Steel Blackout 16" Light	\$ 400.00
L-BL680-SS11-S186H	XCR-L 6.8 Barrel Stainless Steel Standard 18.6" Heavy	\$ 400.00
L-BL680-SS11-S186L	XCR-L 6.8 Barrel Stainless Steel Blackout 18.6" Light	\$ 400.00
L-BL762-CM10-B095L	XCR-L Barrel 7.62x39 Chrome Moly 1/10 Twist BLK 9.5" Light	\$ 400.00
L-BL762-CM10-C075H	XCR-L Barrel 7.62x39 Chrome Moly 1/10 Twist Micro 7.5" Heavy	\$ 400.00
L-BL762-CM10-C075L	XCR-L Barrel 7.62x39 Chrome Moly 1/10 Twist Micro 7.5" Light	\$ 400.00
L-BL762-CM10-B095H	XCR-L Barrel 7.62x39 Chrome Moly 1/10 Twist Blackout 9.5" Heavy	\$ 400.00
L-BL762-CM10-B095L	XCR-L Barrel 7.62x39 Chrome Moly 1/10 Twist Blackout 9.5" Light	\$ 400.00
L-BL762-CM10-N100H	XCR-L Barrel 7.62x39 Chrome Moly 1/10 Twist Mini 10.0" Heavy	\$ 400.00
L-BL762-CM10-N100L	XCR-L Barrel 7.62x39 Chrome Moly 1/10 Twist Mini 10.0" Light	\$ 400.00
L-BL762-CM10-S110H	XCR-L Barrel 7.62x39 Chrome Moly 1/10 Twist Standard 11.0" Heavy	\$ 400.00

L-BL762-CM10-S120H	XCR-L Barrel 7.62x39 Chrome Moly 1/10 Twist Standard 12.0" Heavy	\$ 400.00
L-BL762-CM10-S120L	XCR-L Barrel 7.62x39 Chrome Moly 1/10 Twist Standard 12.0" Light	\$ 400.00
L-BL762-CM10-S147H	XCR-L Barrel 7.62x39 Chrome Moly 1/10 Twist Standard 14.7" Heavy	\$ 400.00
L-BL762-CM10-S147L	XCR-L Barrel 7.62x39 Chrome Moly 1/10 Twist Standard 14.7" Light	\$ 400.00
L-BL762-CM10-S160H	XCR-L Barrel 7.62x39 Chrome Moly 1/10 Twist Standard 16.0" Heavy	\$ 400.00
L-BL762-CM10-S160L	XCR-L Barrel 7.62x39 Chrome Moly 1/10 Twist Standard 16.0" Light	\$ 400.00
L-BL762-CM10-S186H	XCR-L Barrel 7.62x39 Chrome Moly 1/10 Twist Standard 18.6" Heavy	\$ 400.00
L-BL762-CM10-S186L	XCR-L Barrel 7.62x39 Chrome Moly 1/10 Twist Standard 18.6" Light	\$ 400.00

GAS BLOCK ASM & PARTS

Parts	Part Name	Retail
L-GB-1-A	XCR-L Gas Block Type 1 Assembly	\$ 83.00
L-GB-1	XCR-L Gas Block Type 1	\$ 75.00
X-GB-DT	XCR-L Gas Block Detent	\$ 5.00
L-GB-1-RP	XCR-L Gas Block Roll Pin	\$ 1.00
X-MP-SP	XCR Multi Purpose Spring	\$ 1.00
X-GB-SS	XCR Gas Block Set Screw	\$ 1.00
Options		
L-GB-1-VL-556	XCR-L Gas Valve 5.56 Type 1	\$ 18.00
L-GB-1-VL-680	XCR-L Gas Valve 6.8 Type 1	\$ 20.00
L-GB-1-VL-762	XCR-L Gas Valve 7.62x39 Type 1	\$ 20.00

		Retail
L-GB-2-A	XCR-L Gas Block Type 2 Assembly	\$ 114.00
L-GB-2	XCR-L Gas Block Type 2	\$ 75.00
X-GB-2-PS	XCR Gas Block Piston Type 2	\$ 10.00
X-GB-2-CP	XCR Gas Block Cap Type 2	\$ 6.00
X-GB-2-VL	XCR Gas Valve Type 2 (Same for All Calibers)	\$ 15.00
X-GB-DT	XCR-L Gas Block Detent	\$ 5.00
X-MP-SP	XCR Multi Purpose Spring	\$ 1.00
X-GB-SS	XCR Gas Block Set Screw	\$ 1.00
X-GB-2-VC	XCR Gas Block C Clip Type 2	\$ 1.00

		Retail
L-GB-3-A	XCR-L Gas Block Type 3 Assembly	\$ 113.00
L-GB-3	XCR-L Gas Block Type 3	\$ 75.00
X-GB-3-DL	XCR Gas Dial Type 3	\$ 15.00
X-GB-3-VL-SS	XCR Gas Valve Set Screw	\$ 1.00
X-GB-DT	XCR-L Gas Block Detent	\$ 5.00
X-MP-SP	XCR Multi Purpose Spring	\$ 1.00
X-GB-SS	XCR Gas Block Set Screw	\$ 1.00
Options		Retail
L-GB-3-VL-556	XCR-L Gas Valve 5.56 Type 3	\$ 15.00
L-GB-3-VL-300	XCR-L Gas Valve .300 BLK & 7.62x39 Type 3	\$ 15.00
X-GB-3-BB	XCR Gas Valve BB Detent for Type 3 Burried Gas Blocks	\$ 1.00

MUZZLE DEVICE PARTS

Part Number	Part Name	Retail
X-FH-1228	XCR A2 Flash Hider 1/2x28 (for 5.56 & 5.45x39)	\$ 15.00
X-FH-5824	XCR A2 Flash hider 5/8x24 (For 6.5, 6.8, 7.62x39, & .300)	\$ 20.00

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X-MB-12-3S	XCR Muzzle Brake 12/28 3 Slot (for 5.56 & 5.45x39)	\$ 55.00
X-MB-58-3S	XCR Muzzle Brake 5/8x24 3 Slot (for 6.5, 6.8, 7.62x39, & .300)	\$ 55.00
X-MB-12-2S	XCR Muzzle Brake 12/28 2 Slot (for 5.56 & 5.45x39)	\$ 50.00
X-MB-58-2S	XCR Muzzle Brake 5/8x24 2 Slot (for 6.5, 6.8, 7.62x39, & .300)	\$ 50.00
X-BL-CW-1228	XCR Crush Washer for 1/2x28 Barrels	\$ 2.00
X-BL-CW-5824	XCR Crush Washer for 5/8x24 Barrels	\$ 3.00

XCR-L LOWER WITH ALL INTERNAL PARTS

Part Number	Part Name	Retail
L-LR-2-S-A	Complete XCR-L Type 2 Lower	\$ 400.00

XCR-L LOWER PARTS

Part Number	Part Name	Retail
L-LR-2-S	XCR-L Lower Receiver Type 2	\$ 200.00
L-LR-MP	XCR-L Main Pin	\$ 4.00
X-LR-PC	XCR Lower Receiver Main Pin Clip	\$ 1.00
X-LR-AP-CP	XCR Axis Pin Cotter Pin	\$ 2.00
X-LR-2-BC	XCR Bolt Catch Type 2	\$ 16.00
X-LR-BC-BT	XCR Bolt Catch Foot Bolt	\$ 2.00
X-LR-BC-FT	XCR Bolt Catch Foot	\$ 12.00
X-LR-2-DC	XCR Disconnect Type 2	\$ 33.00
X-LR-DC-SP	XCR Disconnect Spring	\$ 2.00
X-LR-2-HM	XCR Hammer Type 2	\$ 33.00
X-LR-HM-AP	XCR Hammer Axis Pin	\$ 3.00
X-LR-HM-SP	XCR Hammer Spring Regular	\$ 5.00
X-LR-MR-BU	XCR Magazine Release Button	\$ 3.00
X-LR-MR-SP	XCR Magazine Release Spring	\$ 1.00
X-LR-PG-A2	XCR Pistol Grip A2	\$ 7.00
X-LR-PG-BT	XCR Grip Bolt	\$ 3.00
X-LR-PG-LW	XCR Grip Lock Washer	\$ 1.00
X-LR-2-SS	XCR Safety Selector Body Type 2	\$ 20.00
X-LR-2-SS-AM	XCR Safety Selector Ambi Lever Type 2	\$ 10.00
X-LR-SS-BT	XCR Safety Selector Ambi Bolt	\$ 1.00
X-LR-SS-DT	XCR Safety Selector Detent	\$ 1.00
X-LR-SS-SP	XCR Safety Selector Spring	\$ 1.00
X-LR-2-TR	XCR Trigger Type 2	\$ 33.00
X-LR-TR-AP	XCR Trigger Axis Pin	\$ 3.00
X-LR-TR-SP	XCR Trigger Spring	\$ 3.00
L-LR-2-MR-A	L Magazine Release Type 2 Assembly	\$ 45.00

XCR-L Lower Sub Assemblies

Part Name	Part Number	Retail
L-LR-2-MRA-A	L Magazine Release Type 2 Ambi Assembly	\$ 45.00
L-LR-2-MR-A	XCR-L Magazine Release Type 2 Assembly	\$ 30.00
X-LR-MR-RP	XCR Magazine Release Roll Pin	\$ 1.00
X-LR-MR-AB	XCR Magazine Release Ambi Button	\$ 14.00

L-LR-1-MRA-A	L Magazine Release Type 1 Assembly	\$ 45.00
L-LR-1-MR-A	XCR-L Magazine Release Type 1	\$ 30.00
X-LR-MR-RP	XCR Magazine Release Roll Pin	\$ 1.00
X-LR-MR-AB	XCR Magazine Release Ambi Button	\$ 14.00

XCR-L MISCELLANEOUS OR OBSOLETE PARTS

Part Name	Part Number	Retail
X-LR-HM-SP-HV	XCR Hammer Spring Heavy	\$ 6.00
L-LR-1-RB	XCR-L Recoil Buffer Type 1	\$ 9.00

XCR-L UPPER RECEIVER PARTS

Part Number	Part Name	Retail
L-UR-P-S	XCR-L Upper Keymod Competition	\$ 550.00
L-UR-K-S	XCR-L Upper Keymod Standard	\$ 440.00
L-UR-4-C	XCR-L Upper 4-Rail Micro	\$ 440.00
L-UR-4-N	XCR-L Upper 4-Rail Mini	\$ 440.00
L-UR-4-S	XCR-L Upper 4-Rail Standard	\$ 440.00
L-UR-K-C	XCR-L Upper Keymod Micro	\$ 440.00
L-UR-K-N	XCR-L Upper Keymod Mini	\$ 440.00
L-UR-4-C	XCR-L Upper 4-Rail Micro	\$ 440.00
L-UR-4-N	XCR-L Upper 4-Rail Mini	\$ 440.00
L-UR-4-S	XCR-L Upper 4-Rail Standard	\$ 440.00
L-UR-K-C	XCR-L Upper Keymod Micro	\$ 440.00
L-UR-K-N	XCR-L Upper Keymod Mini	\$ 440.00

XCR-L Upper Receiver Parts & Kits

Part Number	Part Name	Retail
L-UR-K	XCR-L Upper Receiver Kit	\$ 69.00
X-UR-BR-BT	XCR Barrel Retention Bolt	\$ 7.00
L-UR-CS-A	XCR-L Charging Slide Assembly	\$ 20.00
L-UR-CH-K	XCR-L Charging Handle Kit	\$ 12.00
X-UR-BD-BT	XCR Brass Deflector Bolt	\$ 1.00
X-UR-BR-HC	XCR Barrel Retention Helicoil	\$ 4.00
X-UR-BD-HC	XCR Brass Deflector Helicoil	\$ 2.00
L-UR-EJ-K	XCR-L Ejector Kit	\$ 16.00
X-UR-BD	XCR Brass Deflector - All Calibers	\$ 7.00

Part Number	Part Name	Retail
L-UR-CH-K	XCR-L Charging Handle Kit	\$ 12.00
X-UR-CH-KN	XCR Charging Handle Knob	\$ 6.00
X-UR-CH-RP	XCR Charging Handle Roll Pin	\$ 1.00
L-UR-CH-SH	XCR-L Charging Handle Shaft	\$ 5.00

Part Number	Part Name	Retail
L-UR-CS-A	XCR-L Charging Slide Assembly	\$ 20.00
X-UR-CH-SP	XCR Charging Handle Spring	\$ 2.00
X-UR-CS-DT	XCR Charging Slide Detent	\$ 3.00
X-UR-CS-RP	XCR Charging Slide Roll Pin	\$ 1.00
L-UR-CS	XCR-L Charging Slide	\$ 14.00

Part Number	Part Name	Retail
L-UR-EJ-K	XCR-L Ejector Kit	\$ 16.00
L-UR-EJ	XCR-L Ejector	\$ 12.00
X-UR-EJ-BT	XCR Ejector Bolts (2X Required)	\$ 3.00
X-UR-EJ-LW	XCR Ejector Lock Washer (2X Required)	\$ 1.00

XCR-L BOLTS, FIRING PINS & CARRIERS

Bolt Assemblies	Assemblies Contain Bolt & Extractor Parts	
Part Number	Part Name	Retail
L-BT-2-556-A	XCR-L Bolt 5.56 & .300 BLK Type 2 Assembly	\$ 103.00
L-BT-2-762-A	XCR-L Bolt 7.62x39 & 6.5 Gren Type 2 Assembly	\$ 103.00
L-BT-2-680-A	XCR-L Bolt 6.8 SPC Type 2 Assembly	\$ 103.00
L-BT-2-545-A	XCR-L Bolt 5.45x39 Type 2 Assembly	\$ 103.00

Bolt & Carrier Assemblies

Part Number	Part Name	Retail
L-556-2-A	XCR-L Bolt 5.56 & .300 BLK Type 2 Assembly	\$ 211.00
L-762-2-A	XCR-L Bolt 7.62x39	\$ 211.00
L-680-2-A	XCR-L Bolt 6.8 SPC Type 2 Assembly	\$ 211.00
L-545-2-A	XCR-L Bolt 5.45x39 Type 2 Assembly	\$ 211.00
L-650-2-A	XCR-L Bolt 6.5 Gren Type 2 Assembly*	\$ 211.00

*Uses 7.62 Bolt Asm with 5.56 Firing Pin Asm

Bolt Parts

Part Number	Part Name	Retail
L-BT-2-556	XCR-L Bolt 5.56 & .300 BLK Type 2	\$ 85.00
L-BT-2-762	XCR-L Bolt 7.62x39 & 6.5 Gren Type 2	\$ 85.00
L-BT-2-680	XCR-L Bolt 6.8 Type 2	\$ 85.00
L-BT-2-545	XCR-L Bolt 5.45x39 Type 2	\$ 85.00

Extractors

Part Number	Part Name	Retail
L-BT-EX556	XCR-L Extractor 5.56 & 5.45x39	\$ 12.00
L-BT-EX762	XCR-L Extractor 7.62x39	\$ 12.00
L-BT-EX680	XCR-L Extractor 6.8	\$ 12.00
X-BT-EX-SP	XCR Bolt Extractor Spring	\$ 3.00
X-BT-EX-DT	XCR Bolt Extractor Detent	\$ 3.00

Firing Pin Assemblies

Part Number	Part Name	Retail
L-FP-2-556-A	XCR-L 5.56 Firing Pin Type 2 Assembly	\$ 25.00
L-FP-2-762-A	XCR-L 7.62 Firing Pin Type 2 Assembly	\$ 25.00

Firing Pin Parts

Part Number	Part Name	Retail
L-FP-2	XCR-L Firing Pin Type 2	\$ 9.00
L-FP-SP	XCR-L Firing Pin Spring	\$ 4.00
X-FP-RP	XCR Firing Pin Roll Pin	\$ 2.00
L-FP-2-CT-556	XCR-L Carrier Tail 5.56 Type 2	\$ 10.00
L-FP-2-CT-762	XCR-L Carrier Tail 7.62x39 Type 2	\$ 10.00

Bolt Carrier Parts

Part Number	Part Name	Retail
L-BC-2-A	XCR-L Bolt Carrier Type 2 Assembly	\$ 83.00
L-BC-2	XCR-L Bolt Carrier Type 2	\$ 70.00
L-BC-2-RB	XCR-L Recoil Buffer Type 2	\$ 9.00
L-BC-2-RP	XCR-L Carrier Pin Type 2	\$ 3.00
L-BC-2-OR	XCR-L Pin O-Ring Type 2	\$ 1.00

Type 1 Bolt ASM Obsolete**Bolt Assemblies Type 1**

Part Number	Part Name	Retail
L-BT-1-556-A	XCR-L 5.56 Bolt Type 1 Assembly	\$ 125.00
L-BT-1-762-A	XCR-L 7.62x39 Bolt Type 1 Assembly	\$ 125.00
L-BT-1-680-A	XCR-L 6.8 SPC Bolt Type 1 Assembly	\$ 125.00

Bolt Parts

L-BT-1-556	XCR-L Bolt 5.56 Type 1	\$ 92.00
L-BT-1-762	XCR-L Bolt 7.62x39 Type 1	\$ 92.00
L-BT-1-680	XCR-L Bolt 6.8 Type 1	\$ 92.00
L-BT-1-545	XCR-L Bolt 5.45x39 Type 1	\$ 92.00

Extractors Parts

L-BT-EX556	XCR-L Extractor 5.56 & 5.45x39	\$ 12.00
L-BT-EX762	XCR-L Extractor 7.62x39	\$ 12.00
L-BT-EX680	XCR-L Extractor 6.8	\$ 12.00
X-BT-EX-SP	XCR Extractor Spring	\$ 3.00
X-BT-EX-DT	XCR Extractor Detent	\$ 3.00

Firing Pin Parts

L-FP-1	XCR-L Firing Pin Type 1	\$ 9.00
L-FP-SP	XCR-L Firing Pin Spring	\$ 4.00
X-FP-RP	XCR Firing Pin Roll Pin	\$ 2.00

Type 1 Carrier ASM Obsolete

Part Number	Part Name	Retail
L-BC-1	XCR-L Bolt Carrier Type 1	\$ 70.00

XCR-L OPERATING SYSTEM PARTS

Note: When ordering Operating System (OS) parts, make sure that you match the length (Standard, Mini, Blackout, Micro) with your gas port position on your barrel (Standard, Mini, Blackout, or Micro); and with your Gas Block Type (1, 2, or 3). Type 3 Gas Blocks accept Type 1 Oprod Assemblies. Blackout as used here is a length and is not caliber

Oprod Type 1 & 3 Assemblies include Oprod and Piston

Part Number	Part Name	Retail
L-OR-1-S-A	XCR-L Operating Rod Standard Type 1 & 3 Assembly	\$ 70.00
L-OR-1-N-A	XCR-L Operating Rod Mini Type 1 & 3 Assembly	\$ 70.00
L-OR-1-B-A	XCR-L Operating Rod Blackout Type 1 & 3 Assembly	\$ 70.00
L-OR-1-C-A	XCR-L Operating Rod Micro Type 1 & 3 Assembly	\$ 70.00

Oprod Type 1 & 3 Parts

Part Number	Part Name	Retail
L-OR	XCR-L Operating Rod (No Piston Head)	\$ 55.00
L-OR-1-PS-S	XCR-L Piston Standard Type 1 & 3	\$ 15.00
L-OR-1-PS-N	XCR-L Piston Mini Type 1 & 3	\$ 15.00
L-OR-1-PS-B	XCR-L Piston Blackout Type 1 & 3	\$ 15.00
L-OR-1-PS-C	XCR-L Piston Micro Type 1 & 3	\$ 15.00

Gas Tube Type 1 & 3 Parts

Part Number	Part Name	Retail
L-GT-1-S	XCR-L Gas Tube Standard Type 1	\$ 17.00
L-GT-1-N	XCR-L Gas Tube Mini Type 1	\$ 17.00
L-GT-1-C	XCR-L Gas Tube Micro Type 1	\$ 17.00
L-GT-3-S	XCR-L Gas Tube Standard Type 3	\$ 20.00
L-GT-3-N	XCR-L Gas Tube Mini Type 3	\$ 20.00
L-GT-3-B	XCR-L Gas Tube Blackout Type 3	\$ 20.00
L-GT-3-C	XCR-L Gas Tube Micro Type 3	\$ 20.00

Oprod Type 2 Assemblies include Oprod and Piston

Part Number	Part Name	Retail
L-OR-2-S-A	XCR-L Operating Rod Standard Type 2 Assembly	\$ 70.00
L-OR-2-N-A	XCR-L Operating Rod Mini Type 2 Assembly	\$ 70.00
L-OR-2-C-A	XCR-L Operating Rod Micro Type 2 Assembly	\$ 70.00

Oprod Type 2 Parts

Part Number	Part Name	Retail
L-OR	XCR-L Operating Rod (No Piston Head)	\$ 55.00
L-OR-2-PS-S	XCR-L Piston Standard Type 2	\$ 15.00
L-OR-2-PS-N	XCR-L Piston Mini Type 2	\$ 15.00
L-OR-2-PS-C	XCR-L Piston Micro Type 2	\$ 15.00

Gas Tube Type 2 Parts

Part Number	Part Name	Retail
L-GT-2-S	XCR-L Gas Tube Standard Type 2	\$ 20.00
L-GT-2-N	XCR-L Gas Tube Mini Type 2	\$ 20.00
L-GT-2-C	XCR-L Gas Tube Micro Type 2	\$ 20.00

Recoil Spring Asm & Parts

Part Number	Part Name	Retail
L-RS-A	XCR-L Recoil Spring Assembly	\$ 60.00
L-RS	XCR-L Recoil Spring	\$ 7.00
L-RS-GI	XCR-L Recoil Spring Guide Inner	\$ 15.00
L-RS-BU-A	XCR-L Recoil Spring Guide Outer with Button	\$ 31.00
X-RS-GC	XCR Recoil Spring Guide Clip	\$ 7.00

XCR FAST STOCK

Part Number	Part Name	Retail
X-FS-1-A	XCR Fast Stock Assembly Type 1	\$ 225.00
X-FS-3-A	XCR Fast Stock Assembly Type 2	\$ 275.00
X-ST-M4-AD	XCR M4 Stock Adapter	\$ 75.00
X-ST-AR-AD	XCR AR Stock Adapter	\$ 75.00